

TECHNICAL DATA SHEET

FILM REFERENCE: THICKNESS (μm):

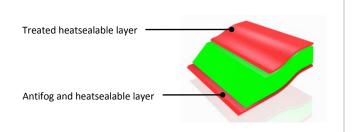
CPSIR_ __TV (CPSIR_BETV, BITV, LETV, LITV, FETV, FITV)

20-100

Antifog and heatsealable CPP film at standard temperature on both sides

1. PRODUCT FEATURES

- The antifog properties of this film allows to avoid water drops in the internal side of the package to assure good transparency.
- External side printable.
- Internal side antifog properties.
- Increase the time of expiration of the product.
- Good optical and mechanical properties.
- Good tear resistance.
- Allows an attractive presentation in the point of sale.



2. MIGRATION CHARACTERISTICS

- Complies with the specifications in force.
- Global migration under evaluation.

3. USE

- Food industry. The film complies with the UE and FDA regulations for use in contact with food.
- Main application: Antifog applications.

PROPERTIES		UNIT	VALUE APPLIED TO CPSIRTV							TOLERANCE	TEST METHOD
Thickness		μm	20	25	30	35	40	45	50	<40 μm ±7.5% ≥40 μm ±5%	ISO 4591
Unit weight			18.1	22.6	27.2	31.7	36.2	40.7	45.3	±8%	ISO 4591
Yield		m²/kg	55.3	44.2	36.8	31.6	27.2	24.5	22.1	±8%	ISO 4591
Tensile strength at break	MD TD	N/mm²				35 25				≥ N-5 ≥ N-5	ISO 527
Elongation at break	MD TD	%	500 600				≥ N-50 ≥ N-50	ISO 527			
Surface treatment level	TS US	dynes/cm				38 35				≥ 36 <36	ISO 8296
Heatsealing resistance		N/15 mm	4	.5	5.5				≥N-0.5	DIN 55529	
Sealing initiation temperature		°C				120				≤N+5	DIN 55529
Haze		%	4	.0			5.0			≤N+1	ASTM D- 1003
Gloss 45°						80				≥N-5	ASTM D - 2457
Dynamic friction coefficient TS/TS			0.15						≤N+0.03	ISO 8295	
Dynamic friction coefficient US/US					0.19					≤N+0.03	130 8293
MD = Longitudinal direction	TS = Treated side										
TD = Transversal direction	US = Untreated side										

Other information is available upon request



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PROPERTIES		UNIT		VALUE A	PPLIED TO	TOLERANCE	TEST METHOD		
Thickness		μm	60	70	80	90	100	<40 μm ±7.5% ≥40 μm ±5%	ISO 4591
Unit weight		g/m²	54.3	63.4	72.4	81.5	90.5	±8%	ISO 4591
Yield		m²/kg	18.2	15.6	13.7	12.1	10.9	±8%	ISO 4591
Tensile strength at break	MD	N/mm²			35	≥ N-5	ISO 527		
	TD	14/111111			25	≥ N-5			
Elongation at break	MD	%			500	≥ N-50	ISO 527		
	TD	70			600	≥ N-50			
Surface treatment level	TS	dynes/cm			38	≥ 36	ISO 8296		
	US	dynes, em			35	<36			
Heatsealing resistance		N/15 mm	5.5					≥N-0.5	DIN 55529
Sealing initiation temperature		°C	120					≤N+5	DIN 55529
Haze		%	5.0					≤N+1	ASTM D- 1003
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4. GENERAL CHARACTERISTICS COILS

WIDTH: From 300 to 2.500 mm

MAXIMUM OUTER DIAMETER: 775 mm ¹
INTERNAL DIAMETER OF TUBE: 76-152 mm
TREATMENT: EXTERNAL ¹

¹Other options are available upon request

5. STORAGE CONDITIONS

For optimum performance of the film its storage is recommended in a protected area of high humidity and a temperature below 30°C.

Material should be conditioned at room temperature for at least 24h before use.

It is recommended to keep the coils in their original packaging until time of use. In case of partial use of a pallet of coils, keeping the remaining material without leaning on a hard surface.

6. CONTACT WITH FOOD

The film complies with the UE and FDA regulations for use in contact with food.

Refer to specific information.

7. SECURITY CONDITIONS FOR FILM HANDLING

Safety data sheet is available upon customer request.

8. USE WARRANTY

This film maintains its optimal properties for use up to three months after production.

9. NOTES

This information should be considered only for guidance; it is based on tests conducted in our laboratory and should not be considered as collateral for a customer's specific application.