

FILM REFERENCE:

THICKNESS (µm):

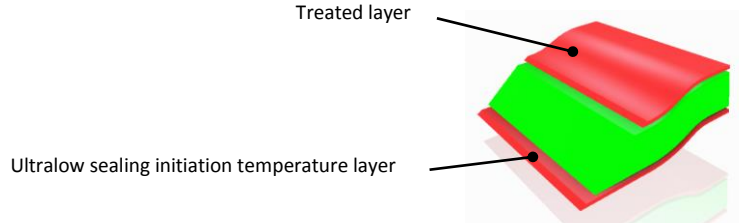
CPULS_ __TS (CPULS_LETS,CPULS_LITS)

20 - 70

Heatsealable CPP film at ultralow temperature for lamination

1. PRODUCT FEATURES

- Ultralow sealing initiation temperature.
- Good optical and mechanical properties.
- Good tear and puncture resistance.
- Good barrier to humidity, oils and fats.
- Antistatic properties.



2. MIGRATION CHARACTERISTICS

- Complies with the specifications in force.

3. USE

- Food industry. The film complies with the EU and FDA regulations for use in contact with food.
- **Main application: standard lamination.**

PROPERTIES		UNIT	VALUE APPLIED TO CPULS_ __TS							TOLERANCE	TEST METHOD	
Thickness		µm	20	25	30	35	40	45	50	70	<40 µm ±7.5% ≥40 µm ±5%	ISO 4591
Unit weight		g/m ²	18.1	22.6	27.2	31.7	36.2	40.7	45.3	63.4	±8%	ISO 4591
Yield		m ² /kg	55.2	44.2	36.8	31.6	27.6	24.6	22.1	15.8	±8%	ISO 4591
Tensile strength at break	MD	N/mm ²	45							≥ N-5	ISO 527	
	TD		25							≥ N-5		
Elongation at break	MD	%	450							≥ N-50	ISO 527	
	TD		550							≥ N-50		
Surface treatment level	TS	dynes/cm	38							≥ 36	ISO 8296	
	US		35							<36		
Resistance term sealing		N/15 mm	4.5		6.5			10.0		≥N-0.5	DIN 55529	
Initial temperature sealing		°C	90							≤N+5	DIN 55529	
Haze		%	15		5.0					≤N+1	ASTM D-1003	
Gloss 45°			80							≥N-5	ASTM D - 2457	
Dynamic friction coefficient TS/TS			0.45							≥N-0.15	ISO 8295	
Dynamic friction coefficient US/US			0.15							≤N+0.05		

MD = Longitudinal direction TS = Treated side
 TD = Transversal direction US = Untreated side
 Other information is available upon request

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4. GENERAL CHARACTERISTICS COILS

WIDTH:	300 to 2.500 mm
MAXIMUM OUTER DIAMETER:	775 mm ¹
INTERNAL DIAMETER OF TUBE:	76-152 mm
TREATMENT:	EXTERNAL/INTERNAL ¹

¹Other options are available upon request**5. STORAGE CONDITIONS**

For optimum performance of the film its storage is recommended in a protected area from high humidity and a temperature below 30 °C.

Material should be conditioned at room temperature at least 24h before its use.

It is recommended to keep the coils in their original packaging until time of use. In case of partial use of a pallet of coils, remaining material should be kept without leaning on a hard surface.

6. CONTACT WITH FOOD

The film complies with the EU and FDA regulations for use in contact with food.

Refer to specific information.

7. SECURITY CONDITIONS FOR FILM HANDLING

Safety data sheet is available upon customer request.

8. USE WARRANTY

This film maintains its optimal properties for use up to three months after production.

9. NOTES

This information should be considered only for guidance; it is based on tests conducted in our laboratory and should not be considered as collateral for a customer's specific application.